

## BENEPURE PHARMACEUTICAL CO., LTD.

99# Jirui 3rd Road, High-Tech District, Chengdu, Sichuan Prov., 610095 China

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No.: BPAP-606-B-00/3.0

## **CERTIFICATE OF ANALYSIS**

<b>Product Name</b>	Ropivacaine Hydrochloride	CAS No.	98717-15-8
Batch No.	P021160619B	Mfg. Date	Nov. 29, 2019
Quantity	150kg	Retest Date	Nov. 28, 2021
Packing	25kg/Drum	Report Date	Dec. 04, 2019
Specification	EP		

ITEM	SPECIFICATION	RESULT
Appearance	White or off-white crystalline powder.	Complies
Solubility	Soluble in water and in ethanol (96 %), slightly soluble in methylene chloride.	Complies
	A. Conforms of Chloride reaction	Complies
Identification	B. The infrared absorption spectrum of the sample shall be consistent with that of the reference substance.	Complies
Specific Rotation	-64.0°~-74.0°	-72.63°
Color	The absorbance at 405nm is not more than 0.030	0.001
Color	The absorbance at 436nm is not more than 0.025	0.001
Clarity	Solution should be clarifued	Complies
рН	4.5~6.0	4.90
Water	5.0%~6.0%	5.58%
Sulfated Ash	≤0.1%	0.03%
Heavy Metal	≤10ppm	Complies
Related Substances		
-(S)-Bupivacaine	≤0.2%	Undetected
-2,6-dimethylaniline	≤0.001%	Undetected
- Any Other Individual Impurity	≤0.1%	0.015%
-Total Impurities	≤0.5%	0.039%
Enantiomeric	≤0.5%	Undetected
Assay (Anhydrous substance)	99.0%~101.0%	99.65%
Residual Solvents		
-Acetone	≤0.5%	0.032%
-Methanol	≤0.3%	Undetected
-Methyl isobutyl ketone	≤0.45%	Undetected
- N-Methyl pyrrolidone	≤0.053%	Undetected









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-Bromobutane	≤0.0076%	Undetected	
-AceticAcid	≤0.5%	Undetected	
Bacterial Endotoxins	≤0.05EU/mg	Complies	
<b>Total Plate Count</b>	≤1000cfu/g	Complies	
-Yeast & Mold	≤100cfu/g	Complies	
-E.Coli	Absent in 1g	Undetected	
Conclusion	Comply with the specification.	Comply with the specification.	
Storage	Preserve in tight containers, protect	Preserve in tight containers, protected from strong light and high heat.	

Analyst: Reviewed by: Approved by:







